



## Enhancement of Glimepiride dissolution profile by Solid dispersion method

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### Abstract

The drugs can provide relief, type-II diabetes are poorly soluble in nature. So, formulating them is a tedious and difficult task. So, before formulation their solubility should be enhanced in order to increase drug availability and bioavailability simultaneously. The main aim of this study solid dispersion with polymer having high T<sub>g</sub> value (PVPK30) by solvent evaporation technique having both advantage, generation of amorphous system and formation of solid dispersions simultaneously. This activated system prepared with PVP K 30 as carrier, was able to remarkably increase the dissolution profile and solubility of the poorly soluble Glimepiride as compared to other solid dispersion techniques. All ratios of solid dispersions were dissolved completely within 20 minutes, and when observed visually, they were found to be dissolved only within 2 minutes. While, on the other hand, none of the physical mixture and pure drug were dissolved completely even after 60 minutes.

### Introduction

A system in which excess amount of drug is present more than its saturation solubility in the "medium at room temperature" is referred to as solid dispersion where the excess drug separates in the form of crystals or in an amorphous form in the vehicle after separating as a solid phase. Earlier the solid dispersions were prepared using urea and sugars which are believed to be the first carriers. The disadvantages associated with these solid dispersions is that they form crystalline solid dispersions which is highly thermodynamically stable and slows down the release of drug as compared to the amorphous forms. The second generation of solid dispersions is identified with the use of amorphous carriers. Polymeric carriers are believed to be of highest utility because they are amorphous solid dispersions. The drug particle size was reduced appreciably to molecular size in order to

completely dissolve the drug in the water-soluble carrier, to achieve better wettability and distribution of the drug in the carrier material resulting into the production of amorphous system containing amorphous carriers and drug. The dissolution of carrier dominates the drug release.

### Material and method

**Material** - Glimepiride (drug), Methanol, polyvinylpyrrolidone PVP K30

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**Method**

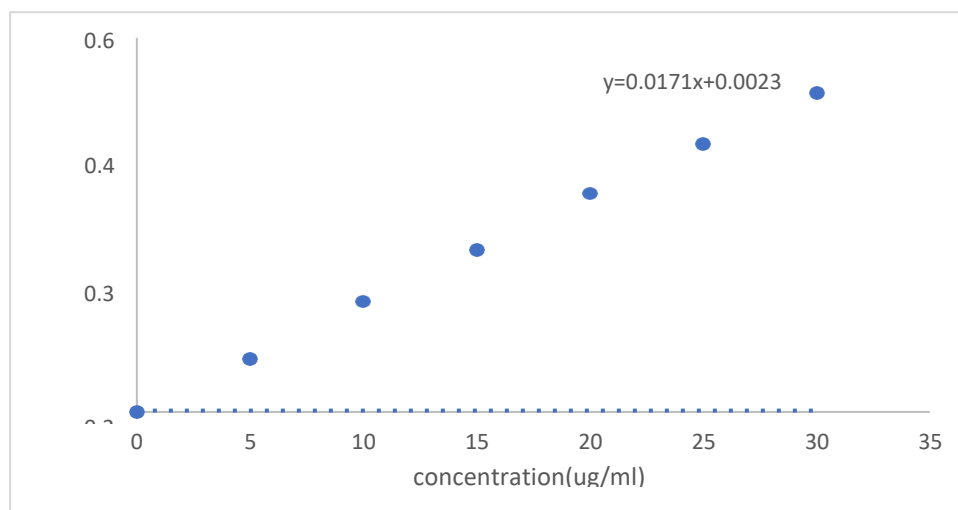
**Preparation of Calibration Curve of Glimepiride in DM Water**

10mg of drug glimepiride was accurately weighed and transferred to a 100ml volumetric flask. To this, 20 ml of methanol was added to dissolve the drug and the volume was made up to 100 ml with methanol to prepare a 100 µg/ml

solution. Appropriate dilutions were made with demineralized water to obtain 5, 10, 15, 20, 25, and 30, µg/ml solution of drug. The absorbance of the resulting drug solutions was measured spectrophotometrically at 225 nm against the corresponding reagent blank. The data were recorded in table 1 and graphically represented in figure 1.

**Table 1: Absorbance data for calibration curve of glimepiride in demineralized water at 225nm (n=3)**

S.no.	Concentration(µg/ml)	Absorbance(mean ±S.D.)
1	0	0
2	5	0.085±0.001
3	10	0.178±0.003
4	15	0.259±0.005
5	20	0.351± 0.002
6	25	0.430± 0.011
7	30	0.512± 0.008



**Fig.1: Calibration curve of glimepiride**

**Determination of Interference of Solubilizers in the Spectrophotometric Estimation of glimepiride**

Excipients: Polyvinylpyrrolidone K30 was used for the interference study. For determination of interference of solubilizers in the spectrophotometric estimation of glimepiride, the

absorbance of the standard solutions of glimepiride was determined in demineralized water alone and in the presence of the excipients. The absorbance was recorded against respective reagent blanks at 225 nm and results are shown below in table 2.

**Table 2: Drug solubilizers interference studies in the spectrophotometric estimation of glimepiride**

Drug	Solubilizer	Drug conc. (µg/ml)	Solubilizer conc. (mg/ml)	wavelength (nm)	Absorbance against respective reagent blank
Glimepiride	-	30	-	225	0.512
Glimepiride	PVP K30	30	50	225	0.739

**Determination of solubility**

The solubility determination of glimepiride was carried out in DM water. The excess drug was added to 30 ml of water contained in a 50 ml glass bottle and bottle was sealed with closure. The bottle was shaken for 12 hr on mechanical bath shaker (Khera Instrument Pvt. Ltd., Delhi,

India) and allowed to equilibrate for 24 hrs undisturbed. The solution containing drug were filtered through Whatman filter paper grade no. 41. Aliquot of the filtrate were suitably diluted with DM water and the dilution was analysed on UV-Visible spectrophotometer (Shimadzu 1700). The result is presented in table 3

**Table 3: Solubility of glimepiride**

S.No.	Solvent	Solubility % (w/v)
1.	Demineralized water	0.0852

**Determination of Partition Coefficient**

Partition coefficient is a measurement of drug's lipophilicity and its ability to cross cell membrane. Partition coefficient was determined as ratio of concentration of drug in octanol to the concentration of drug in DM water and its log value was taken for log P. Partition coefficient of glimepiride was determined at 37 ± 0.5°C by taking 20 ml of octanol which was saturated with 20 ml of DM water by moderate stirring with externally driven magnetic stirrer for 6 hours. After stirring the system remained undisturbed for half an hour. Accurately weighed 20 mg of drug was added to this solution and was moderately shaken on wrist action mechanical stirrer for about 3 hours. It was observed that no suspended particles were present undissolved. Two layers were separated through separating funnel and the amount of

glimepiride dissolved in each phase was determined by measuring the absorbance of water at 225 nm against reagent blank on a double beam UV visible spectrophotometer (Shimadzu-1700). After determining the concentration of drug in water phase, the concentration of drug in octanol phase was calculated by subtracting the amount of drug present in aqueous phase from 20 mg.

**pH Dependent Solubility Profile of glimepiride**

For determination of pH dependent solubility, buffer solutions of pH 1.2 to pH 10 were prepared. Solubility studies in different pH media were carried out by adding an excess amount of drug in 10 ml of respective medium contained in 20 ml glass vials and keeping the sealed vials containing this solution on a bath shaker (Khera

Instrument Pvt. Ltd., Delhi, India) at room temperature for 24 hrs, so that equilibrium solubility can be achieved and solution were equilibrated for 12 hrs (undisturbed). The solutions were filtered through Whatman filter paper grade

no.41. Filtrates were suitably diluted with respective buffer solutions and absorbance of these solutions were measured at 225nm against reagent blank on a double beam UV-visible spectrophotometer (Shimadzu 1700). The solubilities at different pH are shown in table 4.

**Table 4: pH solubility profile of glimepiride**

S.No.	Buffer pH	Solubility (%w/v)	Inference
1	1.2	0.246	Slightly soluble
2	2	0.106	Slightly soluble
3	2.8	0.100	Slightly soluble
4	4	0.032	Very slightly soluble
5	5	0.017	Very slightly soluble
6	7	0.042	Very slightly soluble
7	8	0.119	Slightly soluble
8	9	0.328	Slightly soluble
9	10	0.366	Slightly soluble

**Drug Solubilizers Incompatibility Studies**

The different formulation components involved in the development of the proposed formulations were physically mixed with drug in 1:1 ratio and filled in glass vials properly, capped and sealed. The vials of each sample were kept either at room temperature, or in refrigerator or in thermostatically controlled oven maintained at 40°C for one month period. After every week (for one month), the vials were withdrawn and the changes in physical appearance (if any) and color of the contents were observed. The observations were recorded in table no. 5.

S.NO	Drug solubility (1:1 blend)	Initial Observation	Refrigerated condition (2-8°C)				Room temperature (25°)				Thermostatically controlled oven (40°C)			
			1w	2w	3w	4w	1w	2w	3w	4w	1w	2w	3w	4w
1.	glimepiride	White Powder	NC	NC	NC	NC	NC	NC	NC	NC	NC	NC	NC	NC
2.	glimepiride + Polyvinylpyrrolidone K30	White Powder	NC	NC	NC	NC	NC	NC	NC	NC	NC	NC	NC	NC

NC=No Change, W=Week

**Formulation**

**Development of Solid Dispersion of Glimepiride**

Solvent evaporation method was used for the preparation of SDs. Five different drug:carrier ratios (1:1, 1:2, 1:3, 1:4, and 1:5) were used in Table 6. GMP and PVPK30 were weighed according to these weighed ratios. For preparation of solid dispersions, firstly drug was dissolved in solvent (methanol). Then a polymer (PVP K30) was dissolved in that solvent with continuous stirring using mechanical stirrer. This solvent was allowed to evaporate on hot plate with stirring at 45±5°C. The process of evaporation was continued till constant weight was obtained. The solid dispersions were kept in desiccator for 24 h, then pulverized and passed through 100 # sieve. The resultant powders were stored in a desiccator until further investigation. Dissolution of the solubilizers was facilitated by agitation of teflon coated magnetic bead on a high speed magnetic stirrer. After complete dissolution of

carrier, accurately weighed quantity of drug was dissolved in the above solution and temperature was maintained in the range of 45-50°C so as to facilitate the evaporation of solvent. As evaporation proceeded, speed of bead automatically decreased and it stopped stirring when most of the water was evaporated, thus indicating the formation of solid dispersion (wet). The wet solid dispersions thus obtained were spread on several watch glasses and the watch glasses were kept in hot air dry oven maintained at 50 ± 2°C so that remaining moisture could also be evaporated easily and a constant weight with no further weight loss (due to evaporation) could be obtained. After complete drying, solid dispersions were crushed using a glass pestle mortar and passed through sieve #100 and were finally stored in an airtight glass bottle. Same procedure was utilized to prepare solid dispersions in the ratio of

1:2,1:3,1:4,and1:5usingappropriatequantityofcarrier(table 6)

**Table6:Compositionofglimepiride-PVPK30soliddispersions**

S.no.	FormulationNumber	Drug:CarrierRatio
1	SD1	1:1
2	SD2	1:2
3	SD3	1:3
4	SD4	1:4
5	SD5	1:5

and carrier for 5 minutes in glass mortar, which was then passed through mesh number 40 and stored in a desiccator respectively. Same procedure was utilized to prepare physical mixture in the ratio of 1:2, 1:3, 1:4, and 1:5 using appropriate quantity of carrier (table 7).

**FormulationofPhysicalMixtures**

Physical mixture of drug and polymers PVP K30 in 1: 1 ratio (PM) was prepared by thoroughly mixing the accurately weighed quantity of drug

**Table7:Compositionofglimepiride-PVPK30physicalmixture**

S.no.	FormulationNumber	Drug:CarrierRatio
1	PM1	1:1
2	PM2	1:2
3	PM3	1:3
4	PM4	1:4
5	PM5	1:5

**DeterminationofDrugContentofSolidDispersion andPhysicalMixtures**

Powdered solid dispersion or physical mixture equivalent to 10 mg of drug was accurately weighed and transferred to a 1000 ml volumetric flask, and

volume was made up to 1000 ml with demineralized water. Absorbance of this solution was measured at 225 nm against corresponding reagent blank. Results of the analysis are shown in the table 8.

**Table8: Drugcontent ofsolid dispersionsandphysicalmixtureofglimepiride**

S.No.	Drug:Solubilizers	Drug content(%w/v)	
		Solid dispersion	Physical mixture
1	1:1	98%	99.95%
2	1:2	99.93%	98.65%
3	1:3	100.21%	100%
4	1:4	101.2%	101.3%
5	1:5	100.3%	100.2%

**Dissolution Rate Studies**

Dissolution tests are one of the most widely used tests in quality control of dosage forms. Dissolution tests become especially important when dissolution is the rate limiting step in the case of B.C.S. class II or B.C.S. class IV drugs.

**Procedure**

Solid dispersion or physical mixture equivalent to 10 mg of glimepiride were tested in dissolution rate studies using U.S.P. XXI V (type II) dissolution test apparatus (Model TDT 6P, E

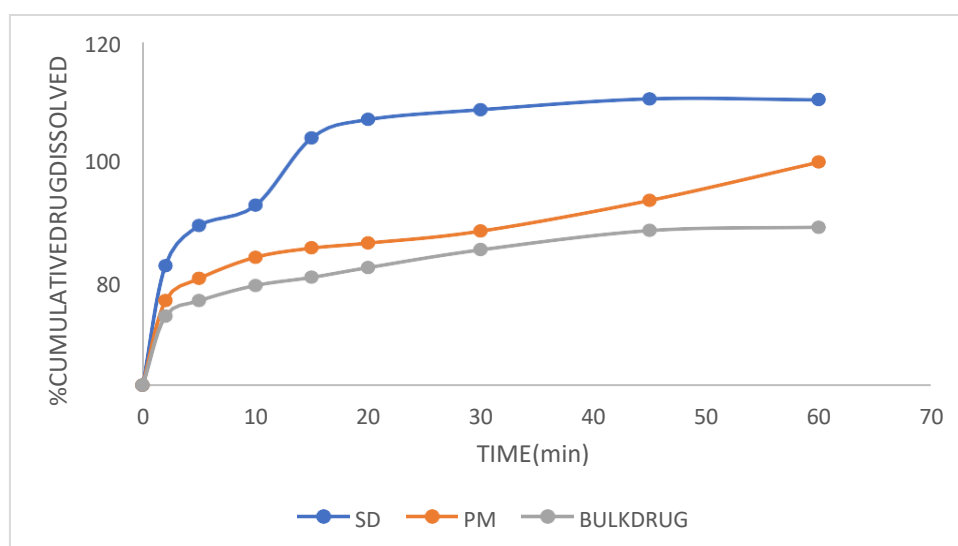
lectrolab Mumbai, India) with paddle to rotate at 50 r.p.m. Nine hundred ml of demineralized water was taken as dissolution medium with temperature of  $37 \pm 0.5^\circ\text{C}$ . At definite time intervals, 10 ml of the sample was withdrawn and were analyzed for drug content. Withdrawn samples were also replaced with fresh dissolution medium. Calculations for the amount of drug were done using respective regression equations and the results of the dissolution studies are shown in table 9, 10, 11, 12, and 13.

**Table 9: Dissolution rate studies of solid dispersion, physical mixture (ratio 1:1) and drug**

S.no.	Time (min)	SD(1:1)	PM(1:1)	Bulk drug
		%CDD	%CDD	%CDD
1	2	41.76	29.43	24.03
2	5	55.69	37.21	29.45
3	10	62.71	44.67	34.81
4	15	86.36	47.84	37.62
5	20	92.73	49.61	41.04
6	30	96.18	53.77	47.25
7	45	99.96	64.49	53.97

8	60	99.62	77.83	55.16
CAD=Cumulative amount dissolved; % CDD=% cumulative drug dissolved; SD=Solid dispersion; PM= Physical mixture.				

**Fig.2: Cumulative % drug dissolved v/stime plot of solid dispersion, physical mixture (ratio 1:1) and bulk drug**

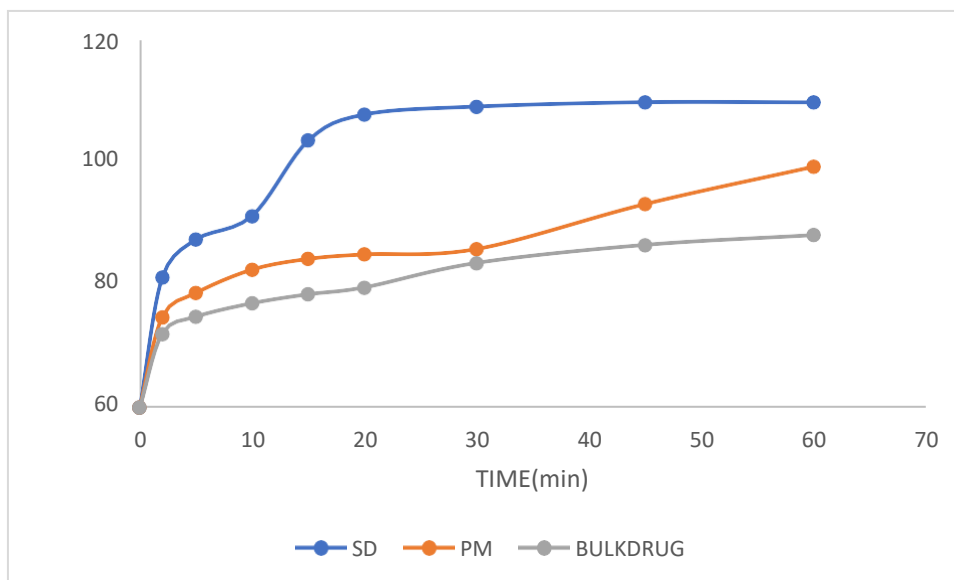


**Table 10: Dissolution rate studies of solid dispersion, physical mixture (ratio 1:2) and drug**

S.no.	Time (min)	SD(1:2)	PM(1:2)	Bulk drug
		%CDD	%CDD	%CDD
1	2	42.39	29.52	24.08
2	5	54.73	37.33	29.61
3	10	62.41	44.94	33.99
4	15	86.94	48.40	36.91



5	20	95.40	49.87	39.14
6	30	97.98	51.62	47.12



7	45	99.40	66.26	52.98
8	60	99.35	78.42	56.16

CAD=Cumulative amount dissolved; % CDD=% cumulative drug dissolved; SD =Solid dispersion; PM= Physical mixture.

**Fig.3: Cumulative % drug dissolved v/s time plot of solid dispersion, physical mixture(ratio1:2) and bulkdrug**

**Table11:Dissolution rate studies of solid dispersion, physical mixture(ratio1:3) and drug**

S.no.	Time (min)	SD(1:3)	PM(1:3)	Bulkdrug
		%CDD	%CDD	%CDD
1	2	41.20	29.32	25.13
2	5	56.48	37.59	29.69

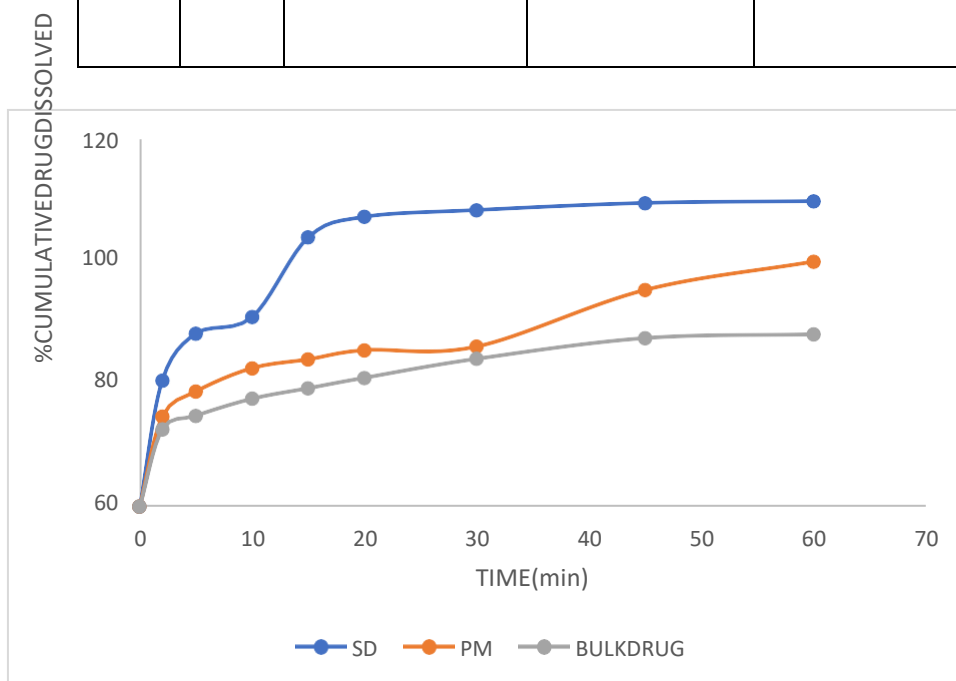
3	10	61.82	45.20	35.21
4	15	87.83	48.05	38.64
5	20	94.51	51.06	42.03
6	30	96.73	52.22	48.23
7	45	99.04	70.69	54.98
8	60	99.63	79.93	56.21

CAD=Cumulative amount dissolved; % CDD=% cumulative drug dissolved; SD= Solid dispersion; PM=Physical mixture.

**Fig.4: Cumulative % drug dissolved v/stime plot of solid dispersion, physical mixture (ratio 1:3) and bulk drug**

**Table12::Dissolutionratestudiesofsoliddispersion,physicalmixture(ratio1:4)anddrug**

S.no.	Time (min)	SD (1:4)	PM(1:4)	Bulkdrug
		%CDD	%CDD	%CDD
1	2	45.20	32.62	25.13



2	5	58.88	39.63	29.69
3	10	69.22	47.28	35.21
4	15	91.83	50.78	38.64
5	20	93.41	55.53	42.03
6	30	97.33	62.29	48.23
7	45	99.12	78.62	54.98
8	60	99.78	81.33	56.21

CAD=Cumulative amount dissolved; %CDD=% cumulative drug dissolved; SD =Solid dispersion; PM= Physical mixture.

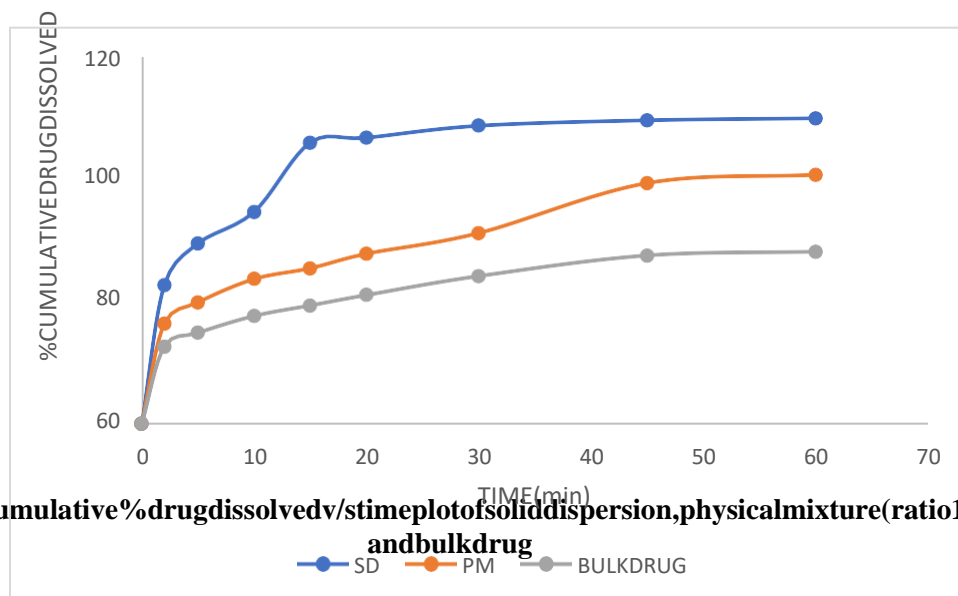


Fig.5: Cumulative % drug dissolved vs time plot of solid dispersion, physical mixture (ratio 1:4) and bulk drug

Table 13: Dissolution rate studies of solid dispersion, physical mixture (ratio 1:5) and drug

S.no.	Time (min)	SD(1:5) %CDD	PM(1:5) %CDD	Bulk drug %CDD
1	2	48.23	34.12	25.13
2	5	61.88	42.23	29.69
3	10	72.05	49.34	35.21
4	15	93.23	52.28	38.64
5	20	94.09	58.23	42.03
6	30	97.89	68.29	48.23

7	45	99.35	82.32	54.98
8	60	99.83	85.02	56.21
CAD=Cumulative amount dissolved; % CDD=% cumulative drug dissolved; SD = Solid dispersion; PM= Physical mixture.				

### Conclusion

From the above studies, it is evident that all the ratios of solid dispersions were dissolved completely within 20 minutes, and when observed visually, they were found to be dissolved only within 2 minutes. While, on the other hand, none of the physical mixture and pure drug were dissolved completely even after 60 minutes.

The aim of the present research study was to formulate of solid dispersion using solvent evaporation method that can be used to enhance the solubility of a poorly water-soluble drug. The main aim of this study solid dispersion with polymer having high Tg value (PVPK30) by solvent evaporation

technique having both advantage, generation of a more homogeneous system and formation of solid dispersions simultaneously. This activated system prepared with PVP K 30 as carrier, was able to remarkably increase the dissolution profile and solubility of the poorly soluble Glimepiride as compared to other solid dispersion techniques.

In the present study, poorly water-soluble drug, glimepiride, was the drug of choice. It was incorporated into solid dispersion using random combination of carrier. The excess solvent was evaporated from this solution and solid dispersion was obtained which was later dried completely, pulverized and packed.

For identification and characterization of drug, spectrophotometric analysis, FTIR spectroscopy, differential scanning calorimetry study were carried out. The drug complied with the results reported in the literature.

The calibration curve of the drug was prepared in the aqueous solution. The linearity of the calibration curve showed that the Beer Lambert's

law was obeyed in the concentration range of 10-50 µg/ml at the  $\lambda_{max}$  of 225 nm in DM water.

Preformulation study was carried and solubility of drug in water was carried out. Aqueous solubility of drug was found to be 0.0852 mg/ml. Drug excipient physical compatibility study was done observing any physical changes in the blends of drug and excipient for 1 month. UV interference study for drug estimation was also done taking drug concentration 20 µg/ml and excipient concentration 1000 µg/ml against DM water. These studies showed no physical incompatibility between the drug and excipients. Solubilisers did not interfere in the spectrophotometric analysis of glimepiride at 225 nm. Different solid dispersions were prepared with different drug and carrier ratio. Prepared solid dispersions were compared for dissolution studies with pure drug and physical mixture. Solid dispersions containing drug, polymer in various ratios showed very good drug release profile.

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